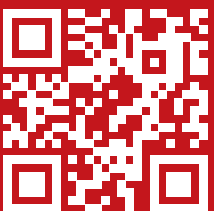


Rain
Gutters
2023

We offer you a new level of living by creating stylish, high-quality and affordable exterior finishing solutions in conformity with the most demanding global standards.

siding facades
roofing gutters



PVC Rain Gutters





eco-friendly rain gutters
no lead

Manage the rain

The largest selection of PVC gutters: basic,
advanced and designer series

Döcke rain gutter systems are designed to provide drainage for various types of roofs.

Döcke rain gutter systems are distinguished by the special thoughtfulness of their elements and a famous quality that become a benchmark on the market.

The design of many elements of Döcke rain gutter systems is protected by unique patents. The system is so reliable that it allows restoring the shape even after a strong static mechanical impact and withstands the weight of a person.

The color scheme allows one to make any facade or roofing design. The ease of installation of Döcke rain gutter systems is one of their main advantages. In Döcke, this simplicity is perfected.

Sophisticated design, intelligible and clear instructions - what makes the assembly so simple.

In 2021, Döcke switched over to a new lead-free technology.

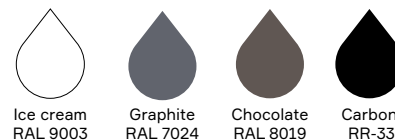
Today all Döcke rain gutters are produced according to an eco-friendly formula with the use of a harmless stabilizer composed of zinc and calcium. Usage of this stabilizer significantly decreases the stress on the environment and improves the ecological indicators of the factory. Besides that, the new high-tech production provides 100% waste recycling. Therefore, Döcke rain gutters are totally lead-free, which makes them lighter and its price more affordable.

Döcke. With care for nature, with love for customers!

LUX series

The LUX series is a designer PVC rain gutter system with improved throughput and increased strength. It is distinguished by the well-thought-out design and the famous Döcke quality that has become the benchmark on the market.

For roofs of 250 m² and more



LUX series elements



Features of LUX series

- Respectable appearance.
- Gutter width: 141 mm.
- Pipe diameter: 100 mm.
- Wall thickness: 2.2 mm.
- Pipe flow capacity: 9.3 L/s.
- 1 m or 3 m pipe length for additional savings during installation.
- Gutter flow capacity: 2.1 L/s.
- Easy assembly system: built-in seals, no glue or sealant required.
- Seals: made of siliconized rubber, retain properties at all temperatures, do not dry out, are strengthened with additional ribs.
- Unique patented installation limiters.
- Unique patented universal clamp, which allows mounting both the pipe and fittings.
- Unique gutter mount with adjustable tilt angle.
- The gutter is able to restore its shape after mechanical impact.
- The color scheme allows one to implement any facade and roofing solution.
- Warranty: 25 years for no deformation from climatic and environmental factors.
- Color stability warranty: 7 years.
- Operating temperature range: -40° to +50°C.

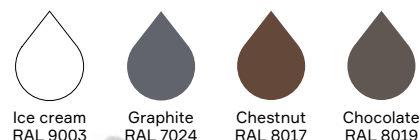


Example of installation of a LUX rain gutter system

PREMIUM series

The PREMIUM series is an advanced PVC rain gutter system. It is distinguished by the well-thought-out design and the famous Döcke quality that has become the benchmark on the market.

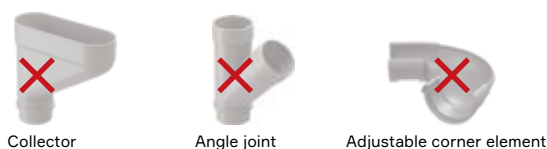
For roofs of 150-250 m²



PREMIUM series elements



Accessories not included in the PREMIUM series as compared to LUX



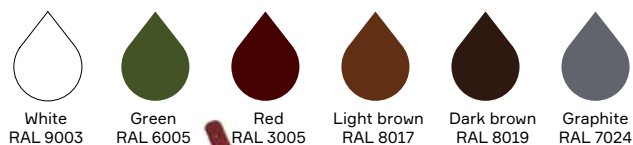
Features of the PREMIUM series

- Gutter depth: 76 mm.
- Gutter width: 120 mm.
- Pipe diameter: 85 mm.
- Wall thickness: 1.8 mm.
- Pipe flow capacity: 6.4 L/s.
- Gutter flow capacity: 1.8 L/s.
- 1 m or 3 m pipe length for additional savings during installation.
- Easy assembly system: built-in seals, no glue or sealant required.
- Seals: made of siliconized rubber, retain properties at all temperatures, do not crack.
- Unique patented installation limiters.
- Unique patented universal clamp, which allows mounting both the pipe and fittings.
- Unique gutter mount with adjustable tilt angle.
- The gutter is able to restore its shape after mechanical impact.
- The color scheme allows one to implement any facade and roofing solution.
- Warranty: 25 years for no deformation from climatic and environmental factors.
- Color stability warranty: 7 years.
- Operating temperature range: -40° to +50°C.

STANDARD series

The STANDARD series is a basic PVC rain gutter system. However, it is also based on technical solutions and inventions common with the PREMIUM and LUX series.

For roofs up to 150 m²



STANDARD series elements



Accessories not included into STANDARD series as compared to LUX



Features of the STANDARD series

- Gutter depth: 70 mm.
- Gutter width: 120 mm.
- Pipe diameter: 80 mm.
- Wall thickness: 1.7 mm.
- Pipe flow capacity: 5.3 L/s.
- Gutter flow capacity: 1.5 L/s.
- 1 m, 2 m or 3 m pipe length for additional savings during installation.
- Easy assembly system: built-in seals, no glue or sealant required.
- Seals: made of siliconized rubber, retain properties at all temperatures, do not crack.
- Unique patented installation limiters.
- Unique patented universal clamp, which allows mounting both the pipe and fittings.
- The gutter is able to restore its shape after mechanical impact.
- Warranty: 25 years for no deformation from climatic and environmental factors.
- Color stability warranty: 7 years.
- Operating temperature range: -40° to +50° C

Assortment matrix of Döcke rain gutter systems

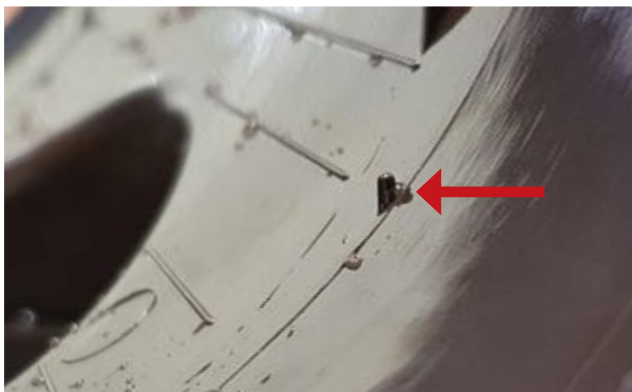
Color equivalent as per RR and RAL	LUX				PREMIUM				STANDARD					
	RAL 9003	RAL 8019	RAL 7024	RR-33	RAL 9003	RAL 8019	RAL 7024	RAL 8017	RAL 6005	RAL 8019	RAL 8017	RAL 9003	RAL 7024	RAL 3005
Description	Ice cream	Chocolate	Graphite	Carbon	Ice cream	Chocolate	Graphite	Chestnut	Green	Dark-brown	Light-brown	White	Grey	Red
Gutter, 3 m	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Gutter, 2 m									■	■	■	■	■	■
Pipe, 3 m	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Pipe, 2 m									■	■	■	■	■	■
Pipe, 1m	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Outlet	■	■	■	■	■	■	■	■	■	■	■	■	■	■
PVC bracket	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Metal bracket	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Pipe connector	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Gutter connector	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Gutter elbow 90°	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Gutter elbow 135°	■	■	■	■	■	■	■	■						
Adjustable gutter elbow	■	■	■	■										
Gutter plug	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Outlet plug					■	■	■	■						
Angle joint 45°	■	■	■	■										
Pipe elbow 45°	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Pipe elbow 72°	■	■	■	■	■	■	■	■						
Universal clamp	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Down pipe shoe	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Collector	■	■	■	■										
Outlet screen					■	■	■	■						
Pipe adapter LUX/PREMIUM	■	■	■											
Adjustable holder	■	■	■	■	■	■	■	■		■	■	■	■	
Special stud-bolt with nut (no color)	■				■				■					

Collector range

	Universal						
	Ice cream 9003	Chocolate 8019	Chestnut 8017	Carbon RR33	Red 3005	Green 6005	Graphite 7024
Collector	■	■	■	■	■	■	■

DÖCKE GUTTERS — UNIQUE SOLUTIONS

1



Patented installation limiters act as compensators for the linear expansion of pipes and gutters. Available for all series.

4



Collector for joining pipes having different diameters and different angles. Available for the LUX series.

2



Unique patented universal clamp allows mounting both the pipe and fittings. Available for all series.

3



Adjustable variable-angle bracket. Easy to install without special tools. Available for all series.

5



Adjustable angle with unprecident range from 60° to 160°. Available for LUX series.

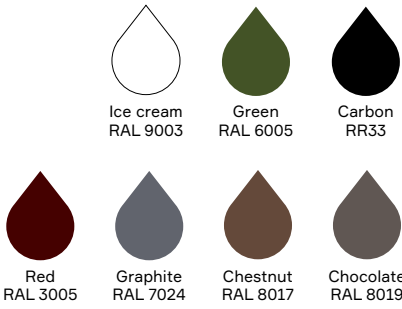
Universal collector

- Döcke universal water collector serves to divert rainwater from the down pipe to a tank to be used for household needs.
- It consists of a top cover, a water-collecting cup and a base.
- The collector can be used with any types of down pipes, both plastic and metal.
- The collector has two selectable modes - summer and winter. In summer mode the rain water is supplied to the tank. In winter mode supply of water is blocked by turning the lid of the collector. There is a mode indicator on its body.
- Automatic tank overflow block.
- The lid and the base are cone-shaped so that the collector can be used with pipes having diameters from 80 to 110 mm.
- The lid prevents the ingress of foliage, thus preventing clogging of the hose.
- Easy to install. Can be installed without special tools or assistance.
- Built-in nozzle with notches for a 1" hose.
- Seven colors: ice cream, green, pomegranate, red, graphite, chestnut, chocolate.



Характеристики

No.	Indicator, measurement unit	Standard value
1	Diameter, mm	120
2	Maximum width, mm	150.8
3	Height, mm	132
4	Down pipe diameter, mm	80-110
5	Connected hose diameter, inch	1



5 REASONS TO CHOOSE DÖCKE RAIN GUTTER SYSTEMS

1

DÖCKE RAIN GUTTERS – THE WIDEST PRODUCT RANGE

The range of PVC rain gutters offered by Döcke is superior to any other European manufacturer. Döcke offers three series of systems: basic STANDARD, advanced PREMIUM and designer LUX – to suit any taste and budget. More than ten color solutions of Döcke rain gutters will help you choose an aesthetically correct solution, while more than twenty accessories will guide water from any roof however complicated it may be.

2

DÖCKE RAIN GUTTERS – CHEAPER THAN METAL ONES

Often even those who chose metal roofing prefer PVC rain gutters by Döcke. It is because a significant part of the metal roofing market is economy and super economy segments, where the price is of decisive importance. For these customers, Döcke has designed the STANDARD series with colors popular in metal roofing. The price of such a rain gutter system may be up to 35% lower than that of metal gutters.

3

DÖCKE RAIN GUTTERS – UNBELIEVABLY EASY TO INSTALL

Döcke rain gutters are exceptionally easy to install even by a non-specialist person. The elements are connected to each other intuitively and snap on with ease. We have brought the simplicity of installation to perfection. Well-thought-out design, understandable and available manuals and ordinary tools - the installation of a rain gutter system has never been so simple.

4

DÖCKE RAIN GUTTERS – NO SCRIMPING ON QUALITY

Döcke has implemented quality management systems ISO 9001:2015 and IQNet in its production. It utilizes the equipment of the world's leading manufacturers, such as Reimelt Henschel MischSysteme, Krauss-Maffei Kunststofftechnik, Theysohn Extrusion and ENGEL Austria GmbH. Döcke uses exceptionally top-quality raw materials supplied by the world's best producers, such as Lechler, MasterTec, Reagens, Dow, DuPont and Renner.


5

DÖCKE RAIN GUTTERS – A REAL WARRANTY

Döcke does not just declare a warranty - it actually provides customers with a branded warranty card. The warranty terms apply in all climatic zones, unlike those of many other manufacturers. The warranty against any deformation caused by climatic factors is 25 years and up to 7 years for color stability.

Metal Rain Gutters





Solid, reliable, steel.

Metal has been valued for its strength since the old days. Döcke STAL metal gutters offer the highest rigidity as well.

Döcke STAL metal gutters are made of cold-rolled hot-galvanized steel with polymer coating. To protect the metal from corrosion, a zinc layer of 275 g/sqm is used. The zinc layer passivates the steel and prevents it from oxidizing.

Zinc and iron form a galvanic pair, in which iron is the less active metal, so zinc is the first to enter into corrosion reactions. As long as there is at least some zinc left on the iron, it will not corrode.

Zinc, in turn, forms a dense protective film during oxidation, which prevents oxygen from penetrating deep into the metal. Polymer coating protects the zinc from degradation and gives color to the gutter.

In STAL gutter systems, Döcke also uses polyurethane coating, which is applied on both sides of steel. Polyurethane coating is resistant to UV rays and has increased strength and plasticity.

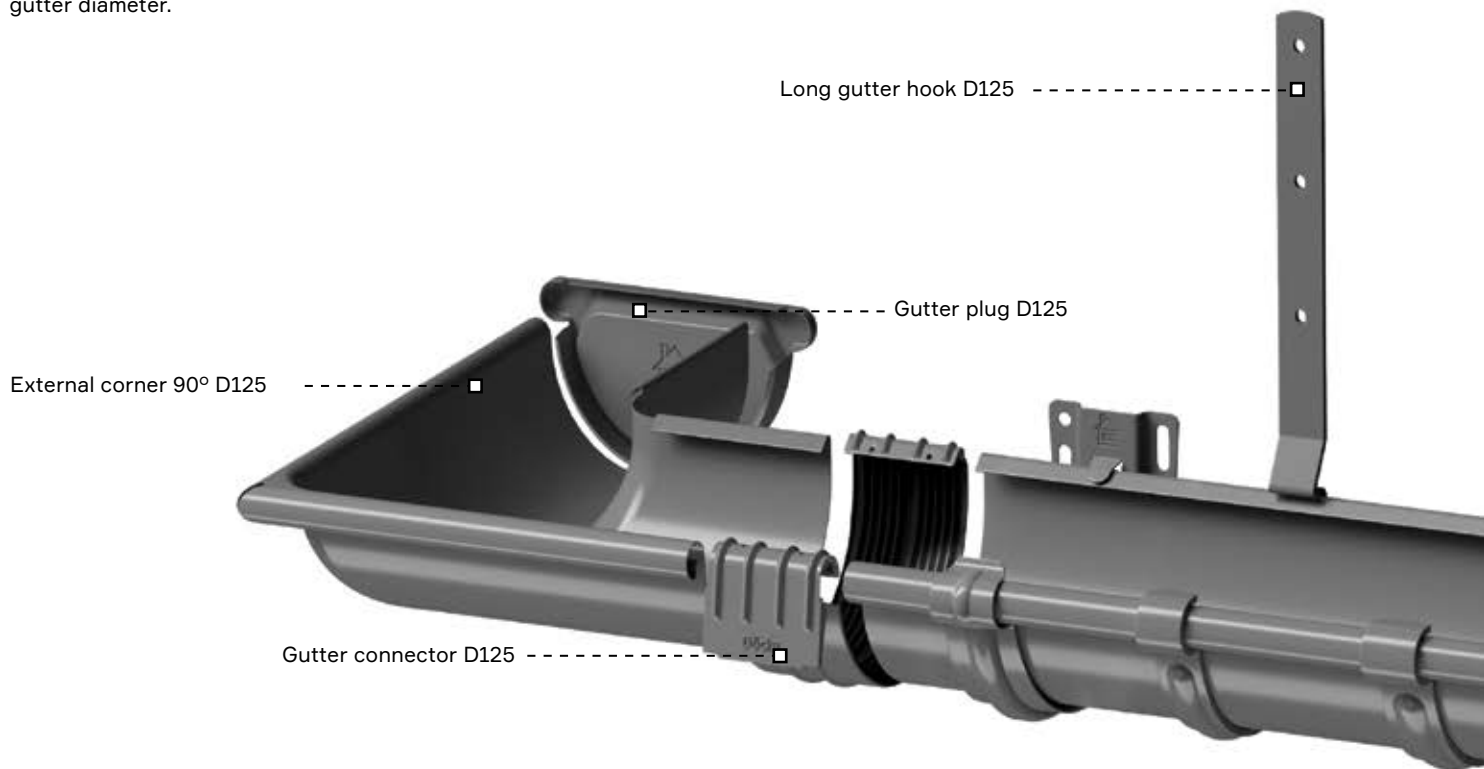
All of the above factors make STAL metal gutters from Döcke very reliable and durable, as evidenced by the increased warranty of 35 years.

STAL PREMIUM series

Döcke STAL PREMIUM metal gutter system is an prefabricated structure designed to collect and drain rainwater from the roof of a building.

Döcke STAL PREMIUM gutter has a round section and is produced with the most popular standard size 90/125, where 90 mm is the pipe diameter and 125 mm is the gutter diameter.

Zinc-plated steel with a polymer coating on both sides having an overall thickness of 0.68 mm is used as a raw material.



The amount of zinc is one of the important characteristics of metal, which directly affects the durability of the entire gutter system. Döcke STAL gutters have 275 grams of zinc per square meter, which is a high value.

To protect the metal and increase the durability of Döcke STAL gutters additional polymer coating - polyurethane is used. This is one of the most advanced polymer coatings, which has the following advantages:

- High UV-resistance.
- High wear and damage resistance.
- Excellent placticity.
- High durability.
- High corrosion resistance.

Thanks to that Döcke metal gutters have a warranty of 35 years.



Standard size of pipe/gutter



Galvanization class



Polyurethane coating



Thickness of metal with coating

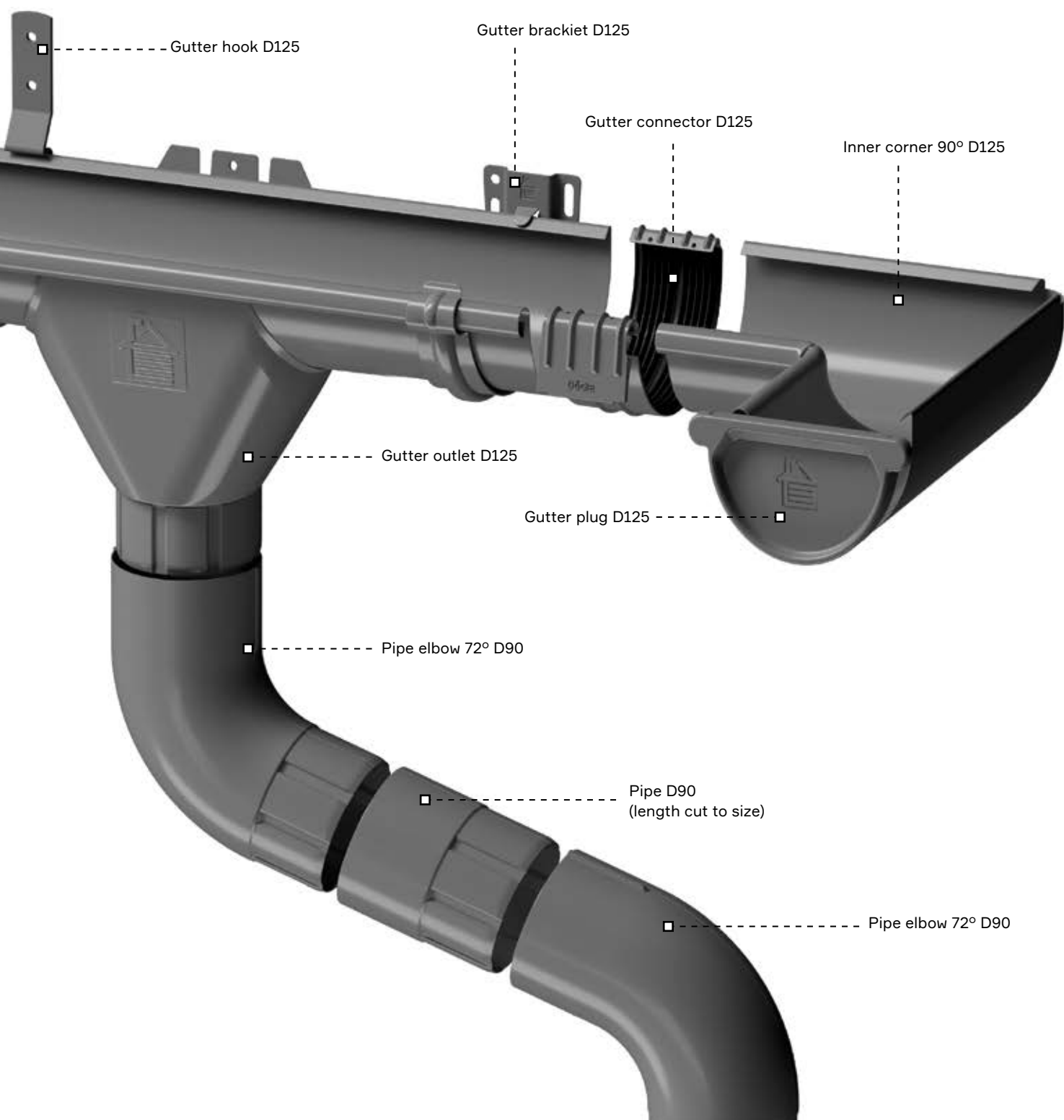
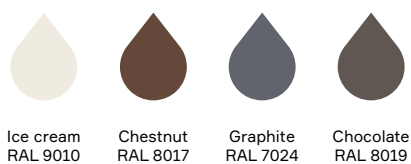


35
YEARS

DÖCKE STAL PREMIUM COLORS

Döcke STAL PREMIUM metal gutter system is made in four most popular colors: ice cream (RAL 9010), graphite (RAL 7024), chestnut (RAL 8017), chocolate (RAL 8019).

These colors ideally match both popular color solutions of Döcke asphalt shingles as well as metal roofing.



STAL GUTTER SYSTEM ELEMENTS



PIPE D90 3 m

Water drain from the outlet to the down pipe shoe.
Length – 3 m. Diameter – 90 mm.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
4.2	66	337.2	1154x850x3100	Cardboard box



PIPE D90 1 m

Water drain from the outlet to the down pipe shoe.
Length – 1 m. Diameter – 90 mm.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
1.4	20	29	1030x390x448	Cardboard box



GUTTER D125 3 m

Collection and diversion of water from roof surface.
Length – 3 m. Diameter – 125 mm.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
3.96	200	852	1154x700x3100	Wooden crate



GUTTER CONNECTOR D125

Cascade connection of gutters into an integral system.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.125	70	9.3	516x308x374	Cardboard box



PIPE ELBOW 72° D90

Connection an outlet to the pipe, as well as bypass architectural facade elements at 72°.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.31	18	6.0	838x270x260	Cardboard box

OUTER CORNER 90° D125

Installed at the outer corners of the roof to connect gutters at 90° to change the direction of water flow.



Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.52	8	4.7	565x436x175	Cardboard box

INNER CORNER 90° D125

Installed at the inner corners of the roof to connect gutters at 90° to change the direction of water flow.



Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.42	8	3.9	565x436x175	Cardboard box

OUTER CORNER 135° D125

Installed at the outer corners of the roof to connect gutters at 135° to change the direction of water flow.



Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.6	4	3.5	497x424x235	Cardboard box

INNER CORNER 135° D125

Installed at the inner corners of the roof to connect gutters 135° to change the direction of water flow.



Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.6	4	3.5	497x424x235	Cardboard box

GUTTER PLUG D125

Installed at the end of the gutters to ensure tightness of the system.



Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.1	40	4.2	651x168x90	Cardboard box

STAL GUTTER SYSTEM ELEMENTS

PIPE CLAMP D90



Mounting element of the gutter system at the facade of a building.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.08	40	5.65	275x140x96	Cardboard box

GUTTER BRACKET D125



Mounting the gutter on roofs with fascias.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.124	78	10.3	632x342x325	Cardboard box

GUTTER HOOK D125



Mounting the gutter on roofs with fascias.
Length of the supporting part is 65 mm.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.215	60	13.4	814x385x90	Cardboard box

LONG GUTTER HOOK D125



Mounting the gutter on roofs without fascias.
Length of the supporting part is 190 mm.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.316	30	9.8	814x310x90	Cardboard box

GUTTER OUTLET D125



Connection of the gutter and the pipe to divert water to lower levels.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.41	18	7.8	747x394x140	Cardboard box



PIPE OUTLET D90

Water diversion to the ground.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.31	18	6.0	838x270x260	Cardboard box



PIPE CONNECTOR D90

Connection of pipe sections.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.14	54	7.65	838x270x288	Cardboard box



CONNECTING INSERT

Reinforcement of gutter connections.

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.035	84	3	275x215x96	Cardboard box



SPIDER

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.25	32	8.396	747x394x140	Cardboard box



WATER FUNNEL 90 mm

Weight of 1 piece, kg	Quantity in a package, pcs.	Gross package weight, kg	Package dimensions (L×W×H), mm	Package type
0.97	4	4.277	838x270x280	Cardboard box



5 REASONS TO CHOOSE DÖCKE STAL METAL GUTTERS

1

DÖCKE STAL – PREMIUM PRODUCT

The premium quality of the Döcke STAL gutter system is confirmed by the unrivaled metal thickness of 0.68 mm, while the double-sided polyurethane coating gives increased resistance to abrasion and damage, high durability, corrosion resistance and resistance to UV rays.

2

DÖCKE STAL – SIMPLICITY AND EASE OF INSTALLATION

All connection elements include pre-installed high-strength rubber seals, unlike in many other systems, thus increasing the tightness of the system. This eliminates any loss of seals during transport, the process of cutting and installing them, which greatly saves time for installation, making it simple and easy.

3

DÖCKE STAL – RELIABLE FIXING OF THE DOWN PIPE SHOE

Döcke STAL down pipe shoe is reliably fixed by a clamp and not with screws or rivets as many other systems. It guarantees its stable position throughout its lifetime.

4

DÖCKE – A KNOWN HIGH-QUALITY BRAND

Over the years, it has repeatedly and rightfully become the winner and awardee of prestigious international and national awards, such as Brand of the Year/EFFIE, People's Choice, Company of the Year, European Standard, and 100 Best Goods of Russia.

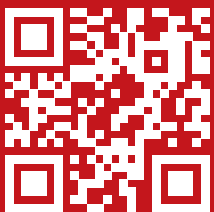
5

DÖCKE – A REAL WARRANTY

Döcke does not just declare a warranty - it actually provides customers with a branded warranty card. The warranty against rust-through corrosion is up to 35 years and up to 15 for stability of polymer coating. Döcke warranty is a recipe to stand assured of its quality and the company's care about every customer.

We offer you a new level of living by creating stylish, high-quality and affordable exterior finishing solutions in conformity with the most demanding global standards.

siding facades
roofing gutters



siding facades
roofing gutters

