



Döcke

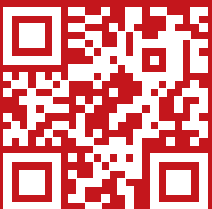


**Vinyl
Siding
2023**

en.docke.ru

We offer you a new level of living by creating stylish, high-quality and affordable exterior finishing solutions in conformity with the most demanding global standards.

siding facades
roofing gutters



Vinyl Siding



eco-friendly siding
no lead



With care for nature, with love for customers.

“Green” and eco-friendly – this is what Döcke siding can be named for a good reason.

In 2021 Döcke switched over to a new lead-free technology. Today all Döcke siding is produced according to an eco-friendly formula with the use of a harmless stabilizer composed of zinc and calcium. Usage of this stabilizer significantly decreases the stress on the environment and

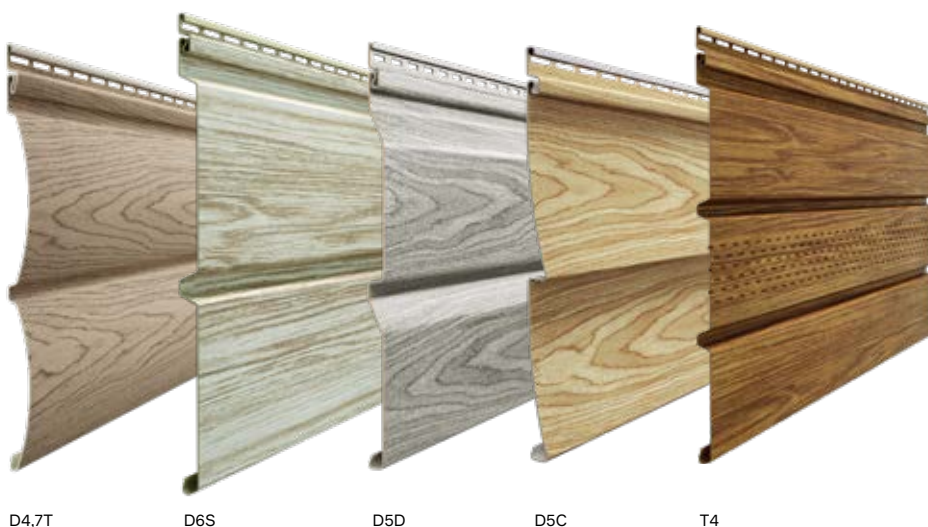
improves the ecological indicators of the factory. Besides that, the new high-tech production provides 100% waste recycling. Today Döcke siding is totally lead-free, which makes it more lightweight and its price more affordable.

OVERVIEW OF DÖCKE SIDING SERIES

LUX WOODGRAIN series

LUX WOODGRAIN series is a designer series of vinyl siding, which combines the quality of Döcke and a great natural appearance. The texture pattern creates an imitation of natural wood, which makes the siding of this series almost indistinguishable from natural wood.

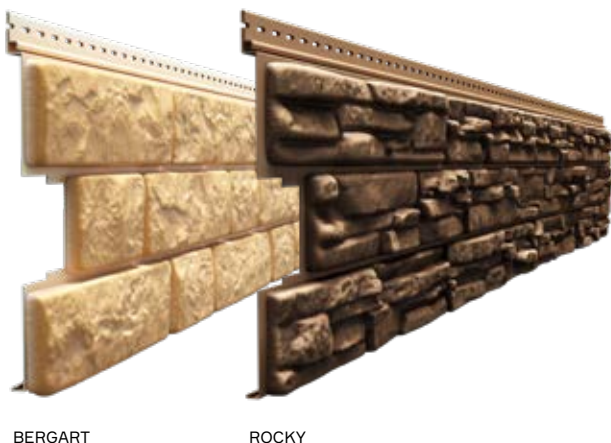
- A designer series, the basis of which is the technology of deep offset and relief printing on the hot surface of extruded vinyl siding.
- The texture pattern creates an imitation of natural wood.
- Three types of texture design: Montreal, Vancouver and Larch.
- Five collections: Blockhouse D4.7T, Wooden Beam D6S, Shipboard D5D, Horizontal D5C and Soffit T4.
- 11 colors.
- Warranty against deformations is 50 years.
- Color stability warranty is 10 years.



LUX STONE series

LUX STONE series is a designer collection of siding imitating the texture of natural stone. The series includes two collections: BERGART and ROCKY. The BERGART collection imitates natural stone in Flemish brickwork. The ROCKY collection replicates the texture of layered sandstone.

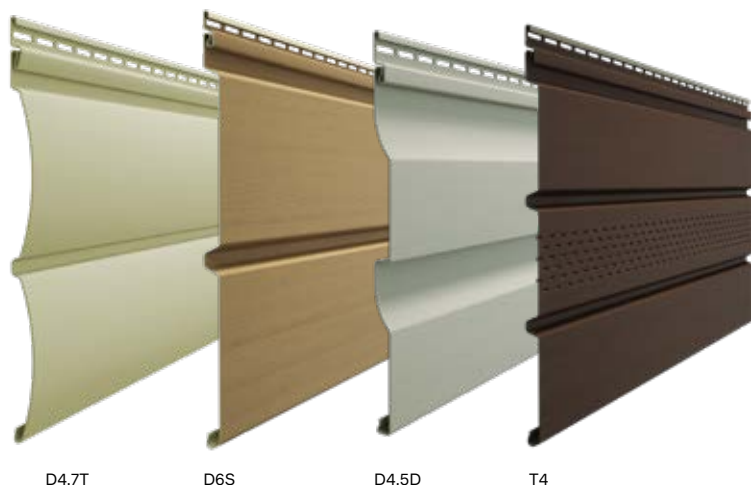
- A designer series based on the thermoforming technology of extruded vinyl siding.
- The texture of the panels creates an imitation of layered sandstone and natural stone.
- Two panel collections: ROCKY and BERGART.
- 5 colors.
- Warranty against deformations is 50 years.
- Color stability warranty is 10 years.



PREMIUM series

PREMIUM is the high-quality series of Döcke vinyl siding, which has become a kind of benchmark on the market and the "most delicious" of its offers. The philosophy of this series is the most diverse offer of shapes and colors of panels, as well as comfort and reliability of operation thanks to the anti-hurricane lock. Because the main secret of Döcke siding is its quality and reputation.

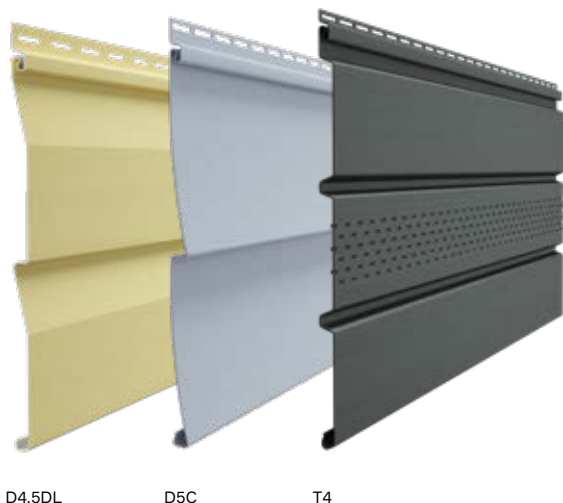
- High-quality series of siding with anti-hurricane lock.
- Four panel collections: Blockhouse D4.7T, Wooden Beam D6S, Shipboard D4.5D and Soffit T4.
- 17 colors.
- Length of panels: 3.6 m.
- Warranty against deformations is 50 years.
- Color stability warranty is 7 years.



STANDARD series

STANDARD series siding is a classic solution without frills, made based on technical and color solutions used in the PREMIUM series. The philosophy of the series is a reasonable economy with unchanged quality.

- Classics without excesses and unnecessary "bells and whistles".
- Three panel collections: Shipboard D4.5DL, Horizontal D5C and Soffit T4.
- 15 colors.
- Length of panels: 3.0 m.
- Warranty against deformations is 30 years.
- Color stability warranty is 3 years.





LUX STONE series

Natural stone texture.

LUX STONE series is a designer collection of siding imitating the texture of natural stone. The series includes two collections: BERGART and ROCKY. The BERGART collection imitates natural stone in Flemish brickwork. The ROCKY collection replicates the texture of layered sandstone.

- Two panel collections: BERGART and ROCKY.
- Texture of natural stone and layered sandstone.
- 5 colors.
- Easy installation.
- Convenient snap-on lock.
- Warranty period against deformations due to climate and environmental factors is 50 years.
- Color stability warranty is 10 years.

BERGART collection

BERGART means “rock” in German. Finishing with this material will make the facade almost indistinguishable from natural stone, and Flemish brickwork will add clarity, rigor and conciseness.



Coconut



Cashew



Pecan



Pine nut

BERGART outer corners

Used for finishing the exterior corners of a building with LUX BERGART siding.

The height of the corner is 424 mm.



Coconut



Cashew



Pecan



Pine nut

ROCKY collection

Layered sandstone, the texture of ROCKY, has been used in facade cladding since ancient times. Like natural sandstone, the panels have warm shades, so a house lined with such a material combines respectability and comfort.



Coconut



Cashew



Pecan



Peanut



Pine nut

ROCKY outer corners

Used for finishing the exterior corners of a building with LUX ROCKY siding.
The height of the corner is 400 mm.



Coconut



Cashew



Pecan



Peanut



Pine nut

Components



STARTING METAL STRIP

The Starting Metal Strip is used to fix the initial row of siding. Suitable for BERGART and ROCKY collections.



STARTING ANGLE

The Starting Angle is used as the initial element for fixing BERGART and ROCKY corners on the outer corners of the building.

LUX STONE siding

Universal 30 mm accessories fit both LUX STONE siding and facade panels.

Products	Width, m	Length, m	Useful area, m ²	Coconut	Cashew	Pecan	Pine nut	Peanut	White	Chocolate	Tabacco	Agate	Ivory	Beige	Chestnut	Ashy	Caramel
BERGART siding	0.285	1.809	0.52	■	■	■	■										
ROCKY siding	0.285	1.787	0.51	■	■	■	■	■									
BERGART corner	-	0.424	-	■	■	■	■										
ROCKY corner	-	0.4	-	■	■	■	■	■									
Window & Door Trim 89/30 mm	-	3.6	-						■	■							
Outer Corner 75/30 mm	-	3.0	-						■	■							
Universal Window Trim 89/254 mm	-	3.6	-						■	■							
J-Strip 30 mm	-	3.0	-							■	■	■	■		■		■

LUX WOODGRAIN series

Indistinguishable from real wood.



Example of installation of woodgrain LUX series siding

LUX WOODGRAIN series is a designer series of vinyl siding, which combines the quality of Döcke and a great natural appearance. The texture pattern creates an imitation of natural wood, which makes the siding of this series almost indistinguishable from natural wood.

- Three designs: Montreal, Vancouver and Larch.
- Five collections: Blockhouse D4.7T, Wooden Beam D6S, Shipboard D5D, Horizontal D5C and Soffit T4.
- Anti-hurricane lock.
- 11 colors.
- 8 accessories.
- Panel thickness – 1.2 mm.
- Packing: corrugated cardboard box.
- Can be installed at zero temperature.
- Texture drawing.
- Robust structure.
- Easy installation.
- Easy care.
- Operating temperature range from -40 °C to +50 °C.
- Warranty period against deformations due to climate and environmental factors is 50 years.
- Color stability warranty is 10 years.

In the production of LUX WOODGRAIN siding, a unique patented technology is used, in which all products within the framework of the hot technological process are additionally covered with a layer of special heavy-duty varnish. Aside from giving additional mechanical strength to the siding surface, it significantly prevents its fading over time.

Products	Width, m	Length, m	Useful area, m²	Panel thickness, mm	Сайдинг под дерево										
					Rowan	Cedar	Walnut	Canadian birch	Chestnut	Almond	Hazelnut	Камчатка	Амурский	Siberia	Seaside
Siding															
Montreal Blockhouse D4,7T collection	0.243	3.6	0.87	1.2	■	■	■	■	■	■					
Montreal Wooden Beam D6S collection	0.3	3.6	1.08	1.2	■	■	■	■	■	■					
Vancouver Horizontal D5C collection	0.254	3.6	0.91	1.2		■	■	■	■	■					
Vancouver Shipboard D5D collection	0.253	3.0	0.76	1.2		■	■	■	■	■					
Larch Blockhouse D4,7T	0.243	3.6	0.87	1.2								■	■	■	■
Soffits															
Soffit T4 center-vented collection	0.305	3.0	0.92	1.2	■	■	■	■	■	■	■				
Original woodgrain accessories 15 mm															
Outer Corner	-	3.0	-	1.2	■	■	■	■	■	■		■	■	■	■
Inner Corner	-	3.0	-	1.2	■	■	■	■	■	■		■	■	■	■
J-Channel	-	3.0	-	1.2	■	■	■	■	■	■	■	■	■	■	■
H-Trim	-	3.0	-	1.2	■	■	■	■	■	■	■	■	■	■	■
Finish Strip	-	3.0	-	1.2	■	■	■	■	■	■					
Window & Door Trim 75 mm	-	3.6	-	1.2	■	■	■	■	■	■		■	■	■	■
Window Trim Profile	-	3.6	-	1.2								■	■	■	■
Universal Window Trim 89/254 mm	-	3.6	-	1.2	■	■	■	■	■	■		■	■	■	■

MONTREAL DESIGN BLOCKHOUSE D4.7T collection



Canadian birch



Walnut



Rowan



Chestnut



Cedar



Almond

WOODEN BEAM D6S collection



Canadian birch



Walnut



Rowan



Chestnut



Cedar



Almond

VANCOUVER SHIPBOARD D5D collection



Canadian birch



Walnut



Chestnut



Cedar



Almond

VANCOUVER HORIZONTAL D5C collection



Canadian birch



Walnut



Chestnut



Cedar



Almond

LARCH BLOCKHOUSE D4.7T collection



Kamchatka



Amur



Siberia



Seaside

SOFFIT T4 collection



Canadian birch



Walnut



Chestnut



Rowan



Cedar



Almond



Hazelnut

PREMIUM series

PREMIUM is the high-quality series of Döcke vinyl siding, which has become a kind of benchmark on the market and the "most delicious" of its offers. The philosophy of this series is the most diverse offer of shapes and colors of panels, as well as comfort and reliability of operation thanks to the anti-hurricane lock. Because the main secret of Döcke siding is its quality and reputation.

- Four panel collections: Blockhouse D4.7T, Wooden Beam D6S, Shipboard D4.5D and Soffit T4.
- Length of panels: 3.6 m.
- Anti-hurricane lock.
- 16 colors.
- Panel thickness – 1.1 mm.
- Packing: corrugated cardboard box.
- Can be installed at zero temperature.
- Robust structure.
- Easy installation.
- Easy care.
- Operating temperature range -40 °C to +50 °C.
- Warranty period against deformations due to climate and environmental factors is 50 years.
- Color stability warranty is 7 years.

BLOCKHOUSE D4.7T collection



Pistachio



Cream



Creme brulee



Lemon



Mango



Banana



Caramel



Cappuccino



Olive

WOODEN BEAM D6S collection



Graphite



Cappuccino



Creme brulee



Banana



Cream



Mango

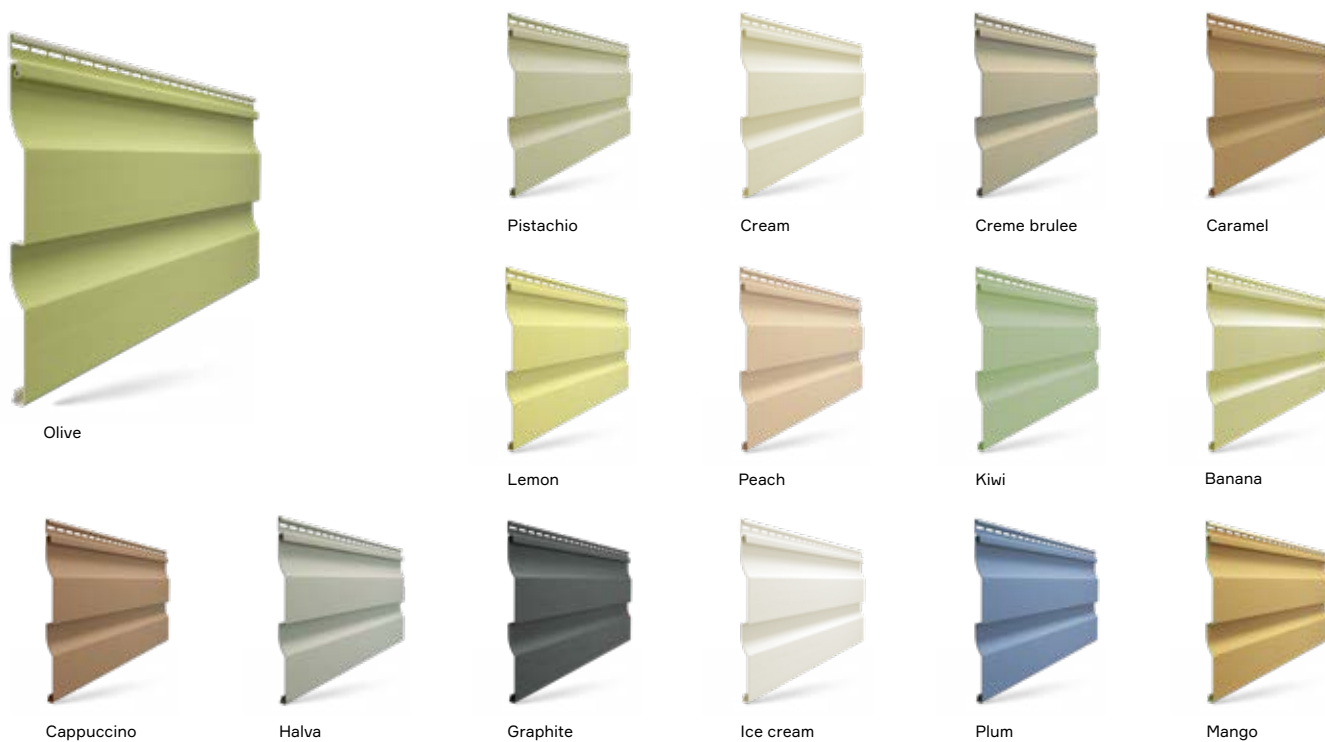


Ice cream



Caramel

SHIPBOARD D4.5D collection



SOFFIT T4 collection

Soffit colors



PREMIUM siding

Products	Effective width, m	Length, m	Useful area, m ²	Panel thickness, m	Blueberry	Plum	Halva	Kiwi	Lemon	Peach	Pistachio	Banana	Cream	Creme brulee	Caramel	Cappuccino	Mango	Olive	Ice cream	Graphite	Chocolate	Chestnut
Siding																						
PREMIUM collection Shipboard D4.5D	0.232	3.6	0.84	1.1		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■		
PREMIUM collection Blockhouse D4.7T	0.243	3.6	0.87	1.1					■		■	■	■	■	■	■	■	■				
PREMIUM Wooden beam D6S collection	0.3	3.6	1.08	1.1								■	■	■	■	■	■		■	■		
Soffits																						
PREMIUM Soffit T4 solid collection	0.305	3.0	0.92	1.1															■	■	■	■
PREMIUM Soffit T4 vented collection	0.305	3.0	0.92	1.1															■	■	■	■
PREMIUM Soffit T4 center-vented collection	0.305	3.0	0.92	1.1															■	■	■	■

STANDARD series

STANDARD series siding is a classic solution without frills, made based on technical and color solutions used in the PREMIUM series. The philosophy of the series is a reasonable economy with unchanged quality.

- Three panel collections: Shipboard D4.5DL, Horizontal D5C and Soffit T4.
- Length of panels: 3.0 m.
- 15 colors.
- Panel thickness – 1.0 mm.
- Can be installed at zero temperature.
- Easy installation.
- Easy care.
- Operating temperature range -40 °C to +50 °C.
- Warranty period against deformations due to climate and environmental factors is 30 years.
- Color stability warranty is 3 years.

SHIPBOARD D4.5DL collection



Olive



Ice cream



Mango



Creme brulee



Blueberry



Peach



Kiwi



Banana



Lemon



Cream

HORIZONTAL D5C collection



Blueberry



Halva



Pistachios



Creme brulee



Cream



Ice cream

SOFFIT T4 collection



T4 center-vented soffit



T4 solid soffit



T4 vented soffit

Soffit colors



Ice cream



Chocolate



Graphite



Chestnut

STANDARD siding

Products	Effective width, m	Length, m	Useful area, m ²	Panel thickness, m	Blueberry	Plum	Halva	Kiwi	Lemon	Peach	Pistachio	Banana	Cream	Creme brulee	Caramel	Cappuccino	Mango	Olive	Ice cream	Graphite	Chocolate	Chestnut
Siding																						
STANDARD Horizontal D5C collection	0.254	3.0	0.76	1.0	■		■				■		■	■					■			
STANDARD Shipboard D4.5DL collection	0.232	3.0	0.7	1.0	■			■	■	■		■	■	■			■	■	■			
Soffits																						
STANDARD Soffit T4 solid collection	0.305	3.0	0.92	1.0															■		■	
STANDARD Soffit T4 centervented collection	0.305	3.0	0.92	1.0															■	■	■	■
STANDARD Soffit T4 vented collection	0.305	3.0	0.92	1.0															■		■	

UNIVERSAL ACCESSORIES 15 MM

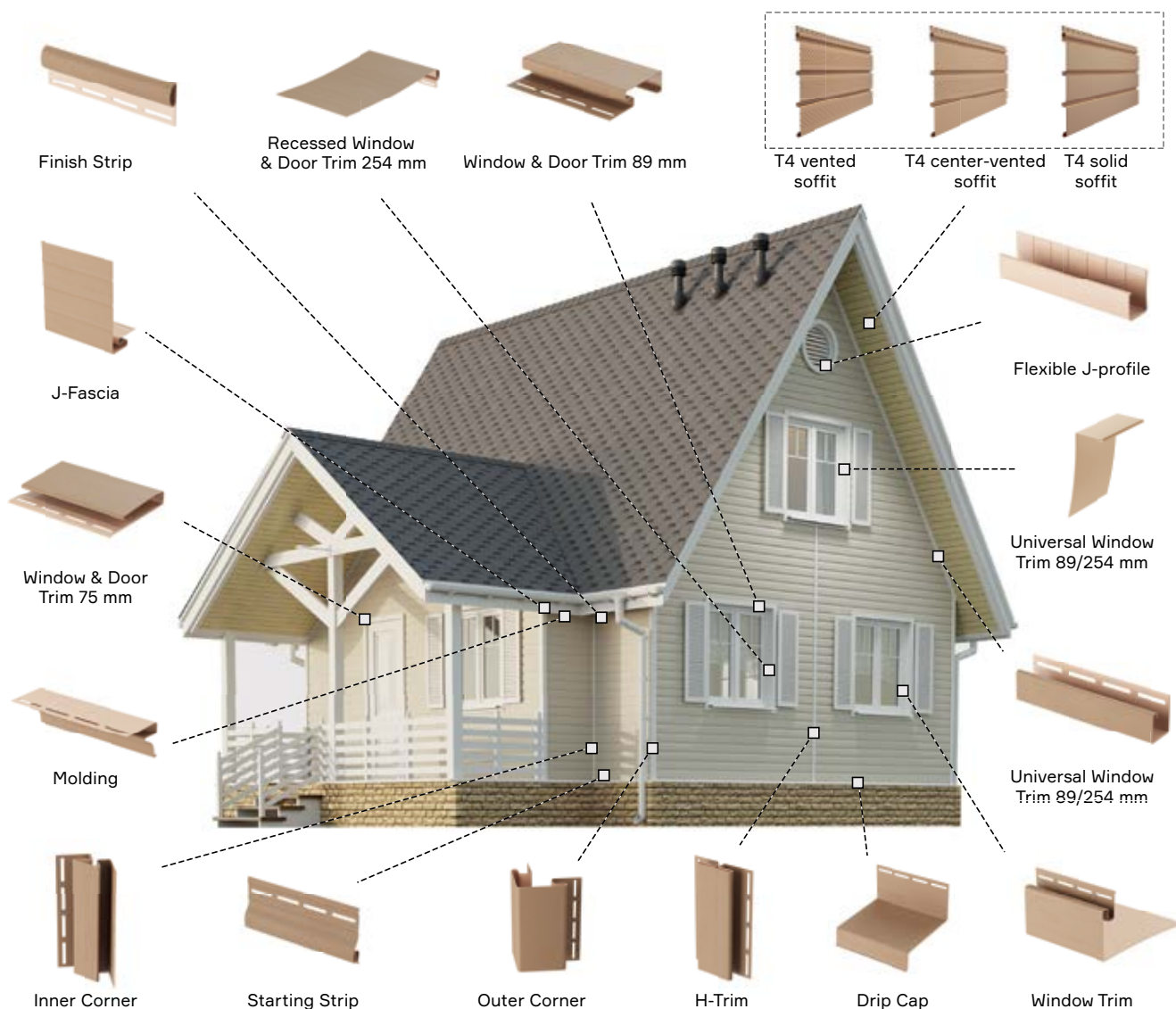
Döcke has one of the most developed systems of universal accessories for siding. Besides allowing to carry out the siding installation quickly and conveniently, the accessories in most cases serve as a guarantee of beauty and reliability of the entire building.

- Types of accessories – 15.
- Suitable for Döcke PREMIUM and STANDARD siding, but also for the vinyl siding panels of other trademarks.
- Thickness – 1,1 mm.
- Packing: corrugated cardboard box.
- Possible mounting at zero temperatures.
- Easy installation.
- Easy care.
- Operating temperature range -40 °C to +50 °C.
- Warranty period against deformations due to climate and environmental factors is 50 years.
- Color stability warranty is 7 years.

Products	Length, m	Thickness, mm	Blueberry	Plum	Halva	Kiwi	Lemon	Peach	Pistachio	Banana	Cream	Creme brulee	Caramel	Cappuccino	Mango	Olive	Ice cream	Graphite	Chocolate	Chestnut
Molding	3.0	1.1															■		■	
J-Fascia	3.0	1.1															■	■	■	■
Finish Strip	3.0	1.1	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
J-Channel	3.0	1.1	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
H-Trim	3.0	1.1	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	
Inner Corner	3.0	1.1	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	
Outside Corner 75 mm	3.0	1.1	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	
Window Trim	3.6	1.1															■	■	■	
Universal Window Trim 89/254 mm	3.6	1.1															■	■	■	
Recessed Window & Door Trim 254 mm	3.6	1.1															■		■	
Window & Door Trim 89 mm	3.6	1.1															■		■	
Window & Door Trim 75 mm	3.6	1.1															■		■	
Starting Strip	3.0	1.1															■			
Drip Cap	3.0	1.1															■		■	
Flexible J-Channel	3.8	1.1															■		■	

Döcke universal accessories significantly simplify installation and provide a long service life of the siding, being as well decorative elements of facade finish, making it look beautiful and unique.

A wide range of colors of Döcke universal accessories will make your house look tasty and unique!



Anti-hurricane lock

Anti-hurricane lock is a signature of Döcke siding. It is a special bend on the top edge of the siding panel, which is an additional reinforcement rib, increasing the facade stiffness and eliminating its "rustling" at high wind loads, which makes living inside the house much more comfortable. The structure of the lock also makes the siding installation much easier and faster.

~1-2 mm



Installation of panels without anti-hurricane lock (STANDARD series). "Rustling" in high winds.



Installation of panels with anti-hurricane lock (PREMIUM and LUX WOODGRAIN series). No "rustling" in high winds.

Marking of siding panels

The name of the siding panels contains alphanumeric markings. The first letter indicates the number of repeating profile elements ('boards'), and the last letter indicates the shape of the board. The width of one element in inches is indicated by a number. Thus, the names of profiles can be deciphered as:

- Siding D4.5D (Double 4.5" Dutchlap) - double shipboard beam with a width of one board 4.5 inches.
- D5D siding (Double 5" Dutchlap) - double shipboard beam with a width of one board of 5 inches.
- D5C siding (Double 5" Clapboard) - double herringbone with a width of one board of 5 inches.
- Siding D4.7T (Double 4.7" Timber) - double rounded timber with a width of one board 4.7 inches.
- Siding D6S (Double 6 Sill Timber) - double profiled timber with a width of one board 6 inches.
- Soffit T4 (Triple 4") - triple soffit with a width of one board 4 inches.

D5C

Single
Double
Triple

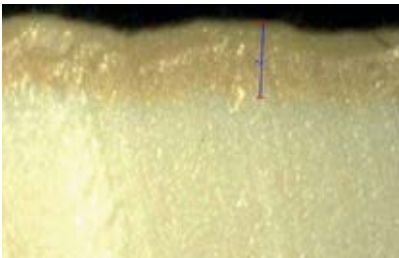
4"
4,5"
5"
6"
7"

Dutchlap
Clapboard
Timber
Sill Timber

What makes Döcke siding differ from any other

Only high-quality raw materials and balanced formulation (including modifiers and stabilizers) are applied in the production of our siding. That results in the absence of impurities and the correct extrusion conditions. Secondary raw materials, unlike many other brands, are not used, as this affects the reliability and durability of the material.

The presence of the dark specks reveals a poor formulation of the base layer and low content of the stabilizer, which leads to PVC decomposition even during the extrusion process. Later on, when the siding is utilized, these inclusions in the structure of the material will be centers of cracking, which decreases the resistance of the siding against external stress and increases its brittleness.



Siding Döcke under a microscope 200x



Siding Döcke after hail



Other siding under a microscope 200x



Other siding after hail



5 REASONS TO CHOOSE DÖCKE SIDING

1

DÖCKE IS THE MOST WELL-KNOWN AND BESTSELLING

A country house is faced with Döcke siding every five minutes in Russia, and there are already over a million of such houses. No wonder that Döcke brand is one of the leading players in the Russian vinyl siding market. Over the years, it has repeatedly and rightfully become the winner and awardee of prestigious international and national awards, such as Brand of the Year/EFFIE, People's Choice, Company of the Year, European Standard, and 100 Best Goods of Russia.

2

DÖCKE IS "DELICIOUS" AND BEAUTIFUL

Döcke product range contains several dozens of various colors. It is not for nothing that Döcke hues are called the "most delicious" on the market, because the taste of color is already felt in the name: banana, peach, cream, kiwi, ice cream, halva, pistachios, etc. These "delicious" Döcke colors will make your house attractive and unique!

3

DÖCKE IS THE WIDEST SELECTION OF TYPES AND FORMS OF SIDING

Döcke's product range includes both traditional collections of classic siding, such as "Shipboard", "Blockhouse", "Wooden Beam" or "Horizontal", as well as modern designer collections of stone imitation siding imitating natural stone masonry. Such a variety of forms enables the customer to implement his most daring creative ideas.

4

DÖCKE DOES NOT SCRIMP ON QUALITY

Döcke traditionally focuses on the quality of its products, so it always uses the best equipment and materials. Only high-quality raw materials from the best world manufacturers are used in the course of production, such as Lechler, Renner, Master Tec, Reagens, Arcema, Dow, DuPont, Baerlocher. At Döcke factory the ISO 9001:2015 and IQNet quality management systems are implemented.

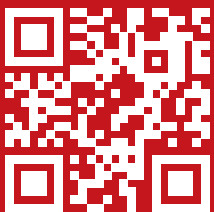
5

DÖCKE IS HIGHLY DURABLE IN ALL CLIMATE ZONES

Döcke does not just declare a warranty - it actually provides customers with a branded warranty card. The warranty conditions apply in all climatic zones, unlike many other manufacturers. The warranty covers up to 50 years to be free of any deformation caused by climatic factors and up to 10 years for color stability, depending on the series. Döcke's warranty is a base of confidence in its products quality and care for every customer.

We offer you a new level of living by creating stylish, high-quality and affordable exterior finishing solutions in conformity with the most demanding global standards.

siding facades
roofing gutters



siding facades
roofing gutters

